

## ABSTRACT

A pallet having wooden boards secured together by nails which achieve approved operating characteristics. The nail is embodied in a package secured together by a pair of parallel wires welded to the shanks. Each nail having a shank diameter between .078 in. and .085 in., each nail is manufactured from steel wire and has a length between 1.50 in. and 2.25 in. The ratio of the head diameter to the shank diameter of each nail is between 2.70 and 3.37.